

Date: Tuesday, 7/11/2006 1:05:12 PM
User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BUSHING
Job Number : 27862
Estimate Number : 10503
P.O. Number : *N/A* Part Number : D2745
This Issue : 7/11/2006 S.O. No. : *N/A* Drawing Number : D2745 REV B
Prsht Rev. : NC Project Number : *N/A*
First Issue : *N/A* Type : MACHINED PARTS Drawing Revision : B
Previous Run : 27187 Material : *N/A*
Due Date : 8/10/2006 Qty: 150 Um: Each
Written By : *[Signature]*
Checked & Approved By : *[Signature]* 06.07.11
Comment : Est C 02/03/07 Update to turn in house NG

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M303R0750 303 Round Bar .75"



Comment: Qty.: 0.1007 f(s)/Unit Total: 15.1043 f(s)
303 ROUND .75"

Machine per Folio FA201 Material: AISI 303 SS

Batch: *107085*

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Issue f.o 2000



Added 11/19 (50)

Comment: HARDINGE CNC LATHE SMALL
1-Turn Blank as per Dwg D2515
2-Deburr

turn per drawing D2745 Rev. B

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Receiver inspect for



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

trans damage 8/5/06/09/25 (59)

4.0 QC2 SECOND CHECK



Comment: SECOND CHECK

Inspect Level 5

7-6-09-26 (55)

QSP019

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
Tumble & deburr any sharp edges as per dwg

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: ☒ Date: 06/09/27

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

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Drawing Name: BUSHING

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 5759

Rec'd 6/19/27

(159)

7.0

DC

DOCUMENT CONTROL



(159)

Comment: DOCUMENT CONTROL

Inspection Level 21

DI 06/09/27

Job Completion



W 26.09.27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

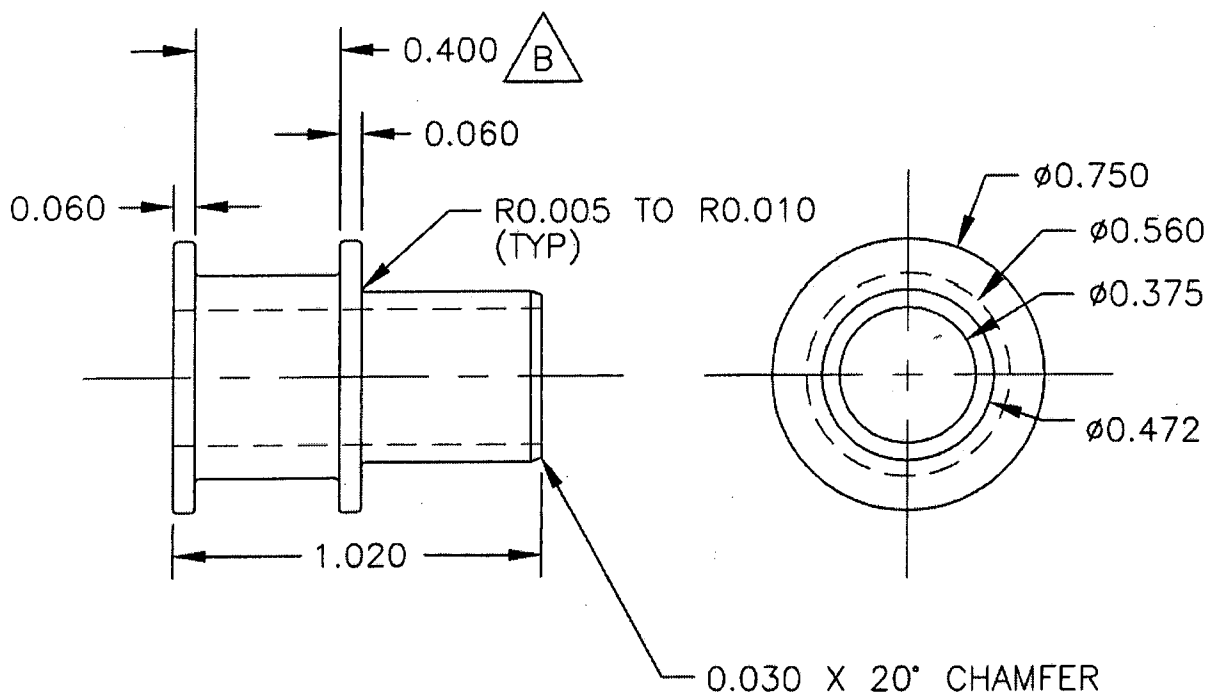
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN #A	DRAWN BY CP	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED DAA	APPROVED KE	DRAWING NO. D2745	REV. B SHEET 1 OF 1
DATE 98.10.23		TITLE BUSHING	SCALE 2:1
A	98.04.16	NEW ISSUE	
B	98.10.23	DIM 0.400 WAS 0.380	

RELEASED
98.11.03 DS



MATERIAL: AISI 303 STAINLESS STEEL

NOTES: TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RADIUS ALL INSIDE EDGES 0.005 TO 0.010

BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020

ALL DIMENSIONS ARE IN INCHES

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 27862



CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

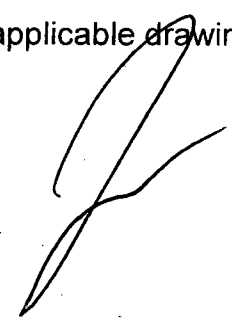
<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>MATERIAL BATCH NUMBER</u>	<u>P.O. NUMBER</u>
159	D2745 ✓	Bushing	M102085 Batch M303R0750	2080 ✓
167	D3501	Bushing	M102085 Batch M303R0750	2080

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.


Shigi (Regula) Walz



Vankleek Hill, September 25, 2006

